

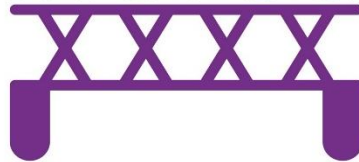


中国计算机互联技术联盟
CCITA

Challenges and progress in design of Electrical IC's for Analog Drive Optics

2022.12.16

InSiGa



Bridging Technologies



中国计算机与互联技术联盟
CCTA

Introduction to InSiGa



Company
started in July
2016

Focus is on
high speed
optical
communication
market -10Gbs
to 800Gbs

Fabless
business model

Differentiation-
Low power,
small size IC's
for 10-800Gbs
market



中国计算机互联技术联盟
CCTA

Market Focus

5G Mid haul

5G Back haul

5G Front haul

200G-800G Coherent

100G Datacenter

200G Datacenter

400G Datacenter

800G Datacenter

10G PON (OLT)

50G PON



中国计算机互联技术联盟
CCTA

Market Trends

- Accelerated adoption of higher bandwidth modules
- Multi level Modulation schemes (PAM4, QAM) in mass deployment already
- DSP driven modules primarily for PAM4 modulation
- High cost pressures
- Bandwidth doubling almost every 2-3 years
- Silicon Photonics becoming prevalent for high speed modules



中国计算机与连接技术联盟
CCTA

Optical Technology Choices – Single Mode Transmitter

- **DML (Directly Modulated Lasers)**
- **EML (Electrically Modulated Lasers)**
- **Thin Film Lithium Niobate based MZ**
- **Silicon Photonics based MZ**



Comparison of eye @ 53Gbauds

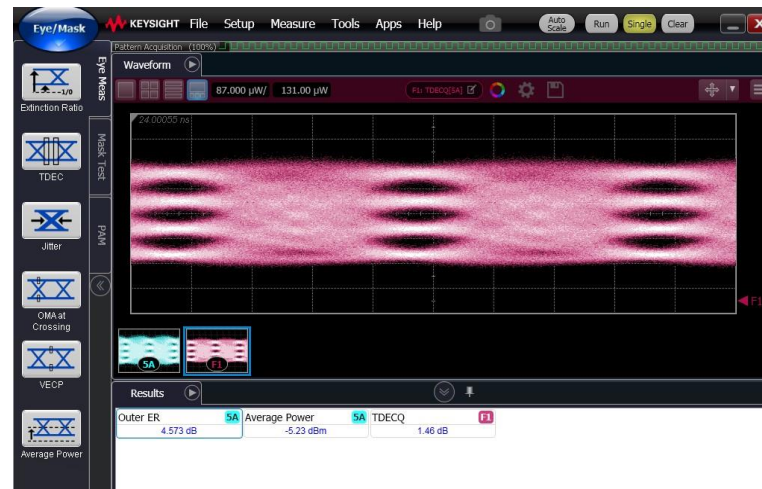
DML@53Gbaud/s

EML@53Gbaud/s

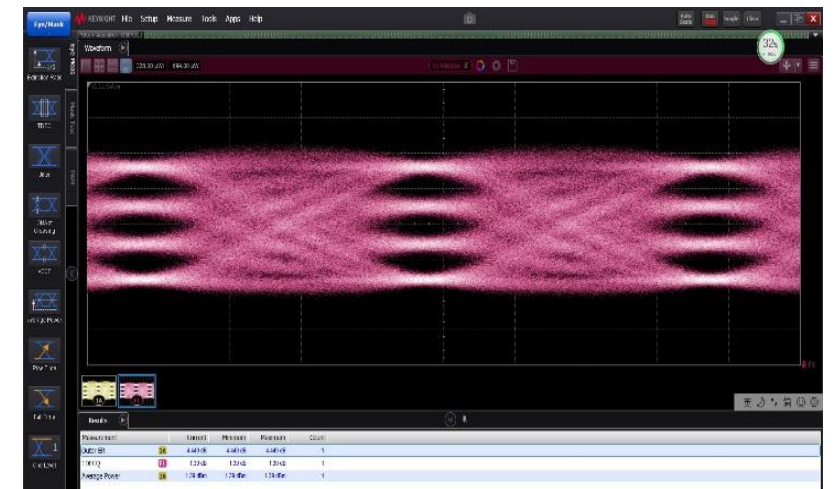
Si Photonics@53Gbaud/s



Outer ER=4dB
TDECQ=2.2dB



Outer ER=4.5dB
TDECQ=1.5dB



Outer ER=4.5dB
TDECQ=1.3dB



中国计算机互联技术联盟
CCTA

Optical Technology Choices – Transmitter

For 53Gbaud/s PAM4 (100Gbs/lane)

Parameter	DML	EML	Si Ph	TFLN
Performance	3	2	1	-
Cost	1	3	2	-
Power	1	2	2	-
Scalability	2	2	1	-

Ranking – 1 is best, 3 is worst



Silicon Photonics – Challenges

- **Power Dissipation**
 - V_{pi} (high drive)
 - High power lasers
- **Optical Coupling**
- **Controls- Heater, Bias, CW laser**



Silicon Modulator Design- Key Parameters

Key parameters for Si MZ Modulator design

- V_{π} ↓
- Bandwidth ↑
- Optical Loss ↓
- Length of Modulator (size) ↓
- Impedance of Modulator ↑



中国计算机互连技术联盟
CCTA

Silicon Photonics Modulator Driver- Key parameters

Key parameters for Si Photonics Modulator Driver design

- Output Swing ↑
- Bandwidth ↑
- Size ↓
- Gain ↑
- Linearity (THD ↓)
- Impedance of Driver ↑
- Power Dissipation ↓

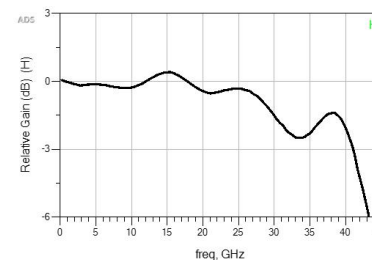


Silicon Photonics Modulator Driver

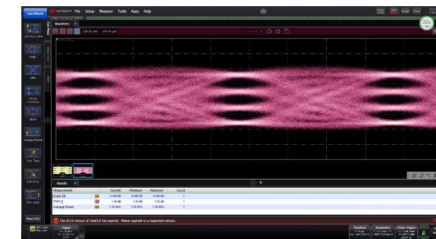
InSiGa 400Gbs Driver- ISG-D5640 (Technology – SiGe)

- Output Swing- 3.5Vpp
- Bandwidth > 40GHz
- Die Size – 1.7x3.7mm
- Gain – 17dB
- THD < 3%
- Driver Impedance- Very high
- Power Dissipation/ch- 260mW

- ☐ Output Swing ↑
- ☐ Bandwidth ↑
- ☐ Size ↓
- ☐ Gain ↑
- ☐ Linearity (THD ↓)
- ☐ Impedance of Driver ↑
- ☐ Power Dissipation ↓



Bandwidth > 40GHz



Application – 400Gbs DR4

Outer ER =4.5dB
 TDECQ=1.3dB
 SSPRQ



中国计算机互联技术联盟
CCTA

Silicon based Receiver- Key Parameters

Key parameters for Receiver design

- Bandwidth ↑
- Optical Loss ↓
- Dark Current ↓
- PD Responsivity ↑
- PD Parasitic Capacitance ↓



中国计算机与连接技术联盟
CCTA

Transimpedance Amplifier(TIA) -Key parameters

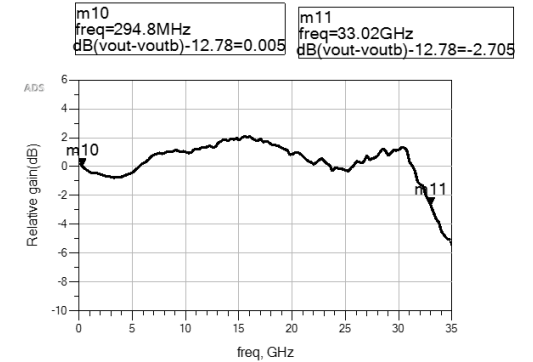
Key parameters for TIA design

- Noise ↓
- Bandwidth ↑
- Size ↓
- Gain ↑
- Linearity (THD ↓)
- Power Dissipation ↓

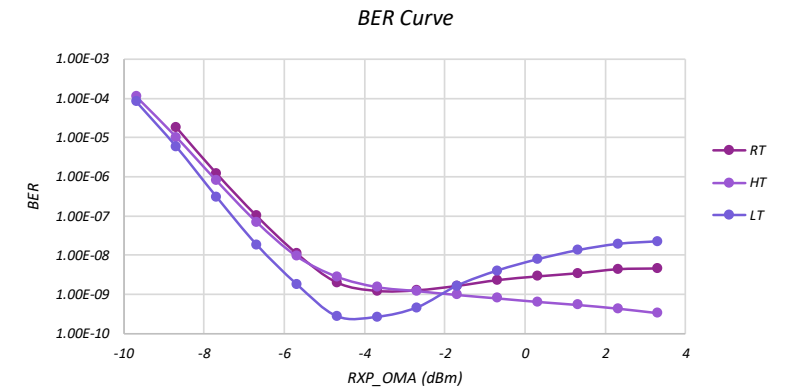
InSiGa 400Gbs TIA- ISG-T5743 (Technology – SiGe)

- Input Noise- 2.2uA
- Bandwidth > 30GHz
- Die Size – 1.3x2.35mm
- Gain – 4.5kohm
- THD < 3%
- Power Dissipation/ch- 160mW

- ☐ Noise ↓
- ☐ Bandwidth ↑
- ☐ Size ↓
- ☐ Gain ↑
- ☐ Linearity (THD ↓)
- ☐ Power Dissipation ↓



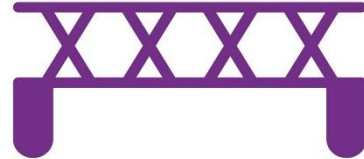
VDD=3.3V, IDD=39mA, GC=2.5V,
 PD Cap=80fF, $R_{pd}=10\text{ohm}$, $L_{bw}=0.5\text{nH}$





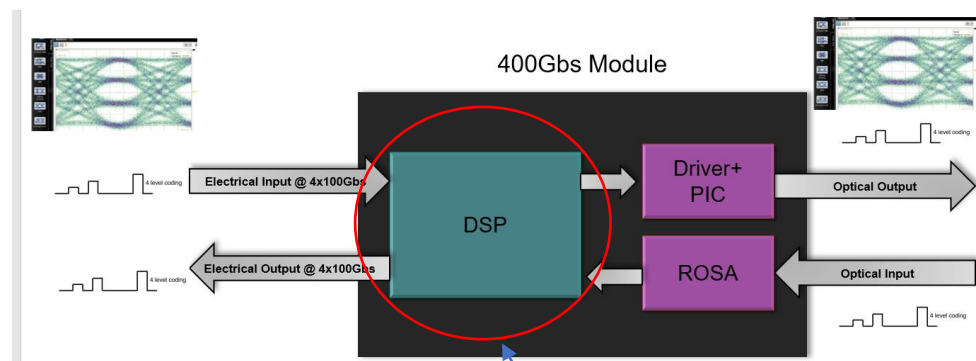
ANALOG DRIVE OPTICS (ADO)

InSiGa



Bridging Technologies

Analog Drive Modules - Modules without DSP

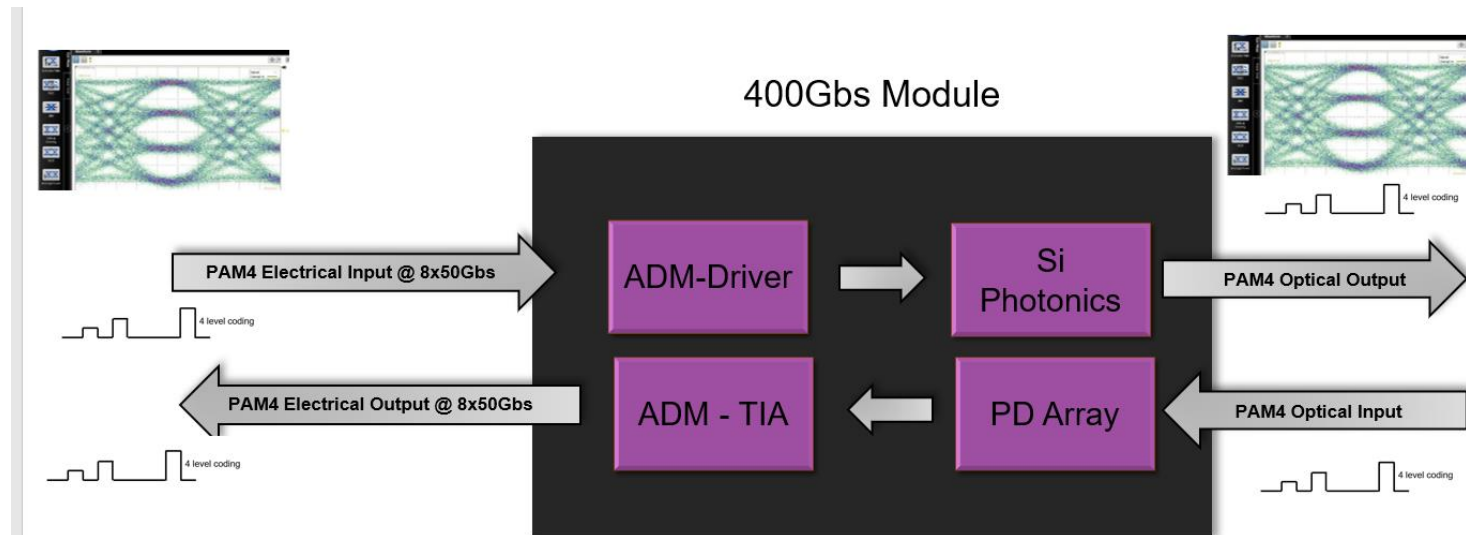


Remove DSP from Module

When are Analog Drive Modules (ADM) possible?

No gearbox requirement

- Input Signal rate and modulation is same as optical output



Analog Drive Modules - Modules without DSP



What are advantages for Analog Drive Modules (ADM)

Analog Drive Modules - Modules without DSP

Advantages

- Low Cost
- Low Power Dissipation
- Higher channel/bandwidth density
- Low Latency



中国无锡
Wuxi China



WUXI
XISHAN



中国计算机与连接技术联盟
CCTA

What are challenges for Analog Drive Modules (ADM)

Analog Drive Modules -Modules without DSP

Challenges

- Overcoming channel Loss on host/module
- Connector Mismatch issues (No resonance in band due to connector and module interface)
- Phase/Group Delay Compensation



中国无锡
Wuxi China



WUXI
锡山 XISHAN



中国计算机与连接技术联盟
CCTA

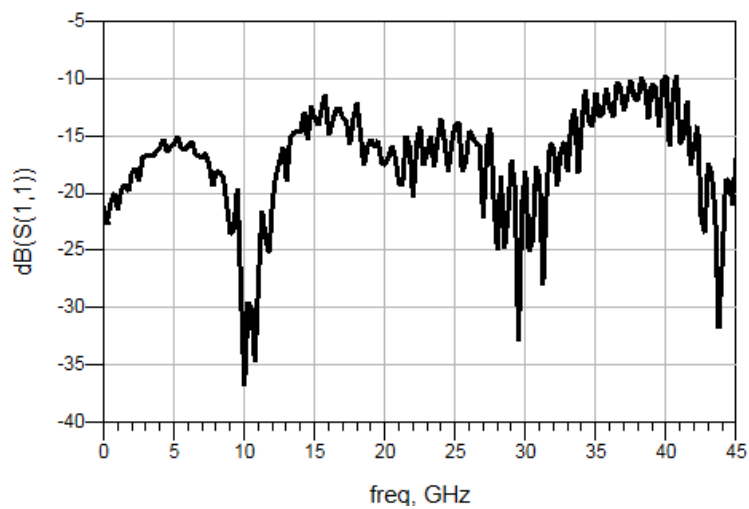
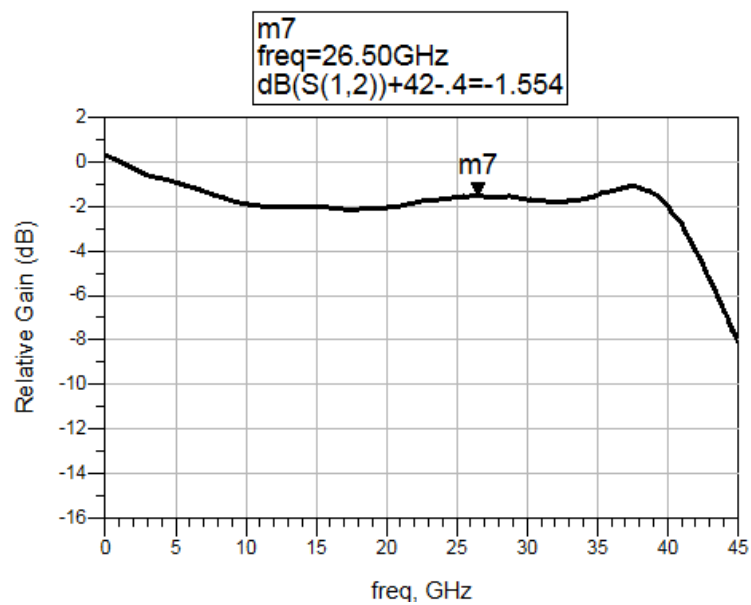
What are challenges for Modulator Driver for ADM?

Challenges for Modulator Driver Design

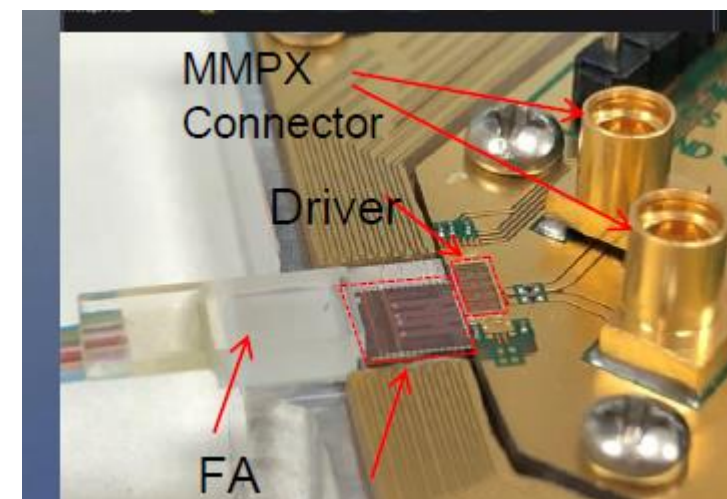
- Equalization capability to compensate for losses
- Good Input return loss to minimize reflection issues
- Good Phase response (Group delay)
- Good linearity



Measured Driver + PIC Performance on EVB



Test Setup



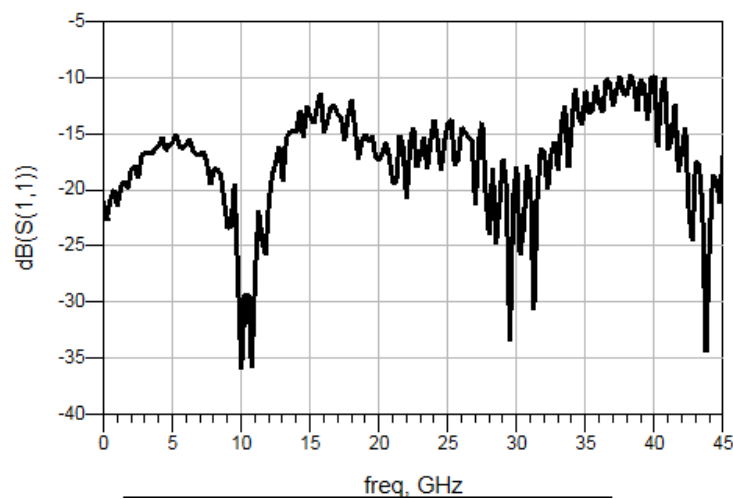
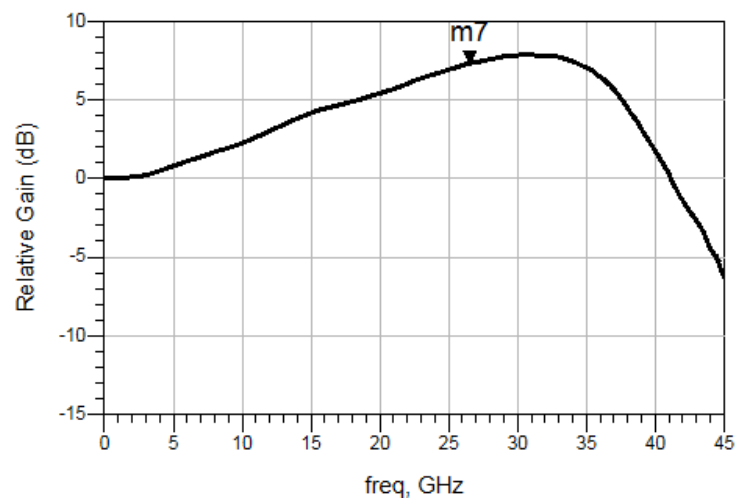
Lowest Equalization from InSiGa Driver- ISG-D5640



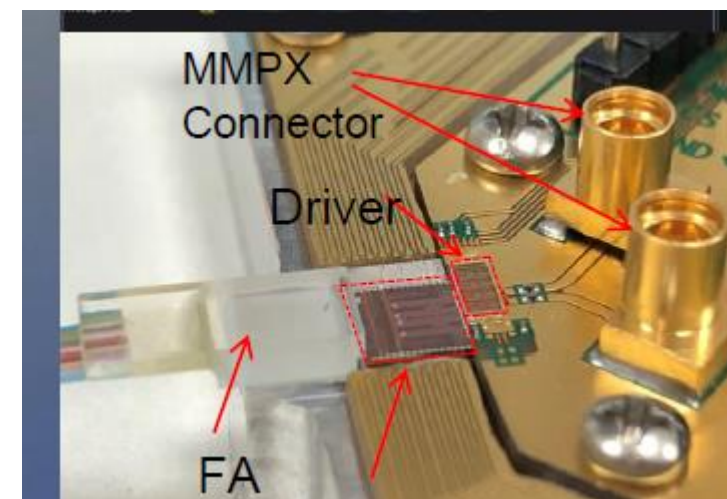
中国计算机互联技术联盟
CCTA

Measured Driver + PIC Performance on EVB

m7
freq=26.50GHz
dB(S(1,2))+46=7.304



Test Setup

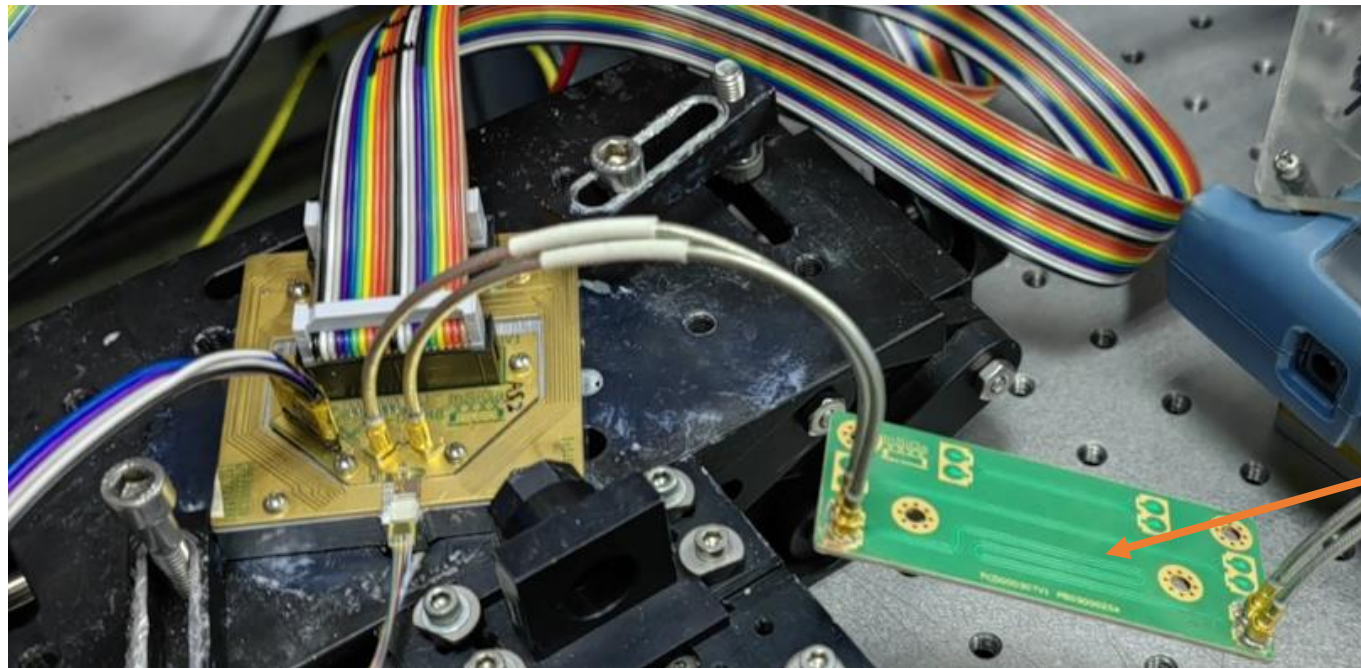


Maximum Equalization from InSiGa Driver- ISG-D5640

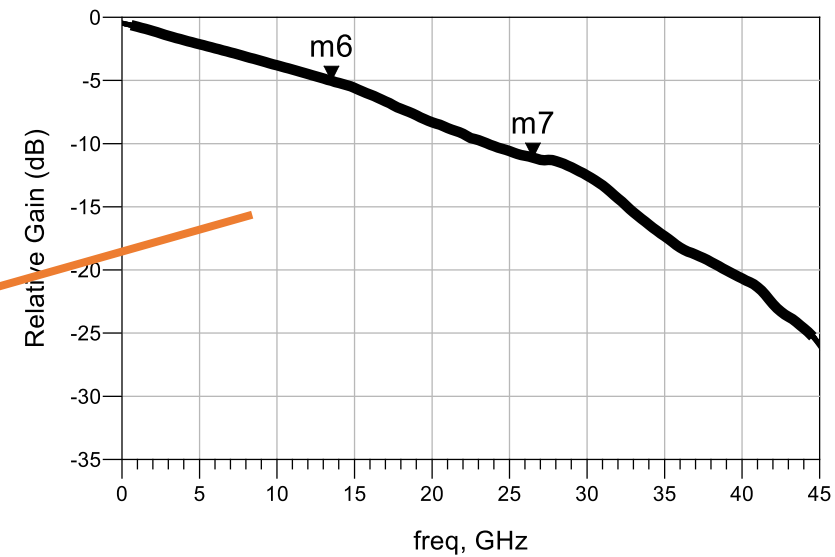


中国计算机岩技术联盟
CCTA

Test Setup with PCB loss



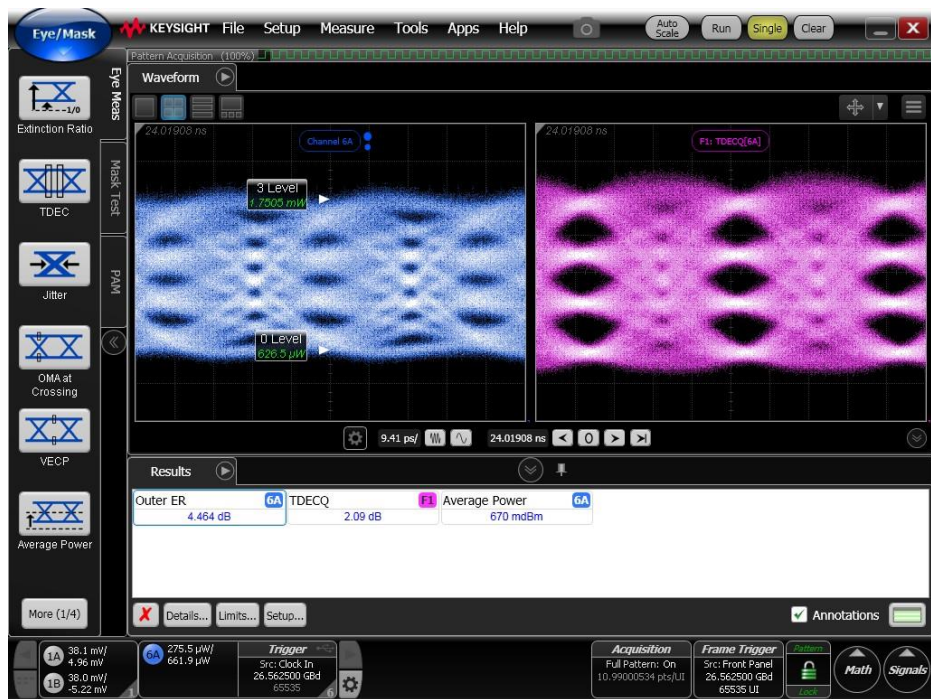
m6 freq=13.51GHz dB(S(1,2))=-5.032	m7 freq=26.50GHz dB(S(1,2))=-11.105
--	---



Loss of PCB – 14cm trace

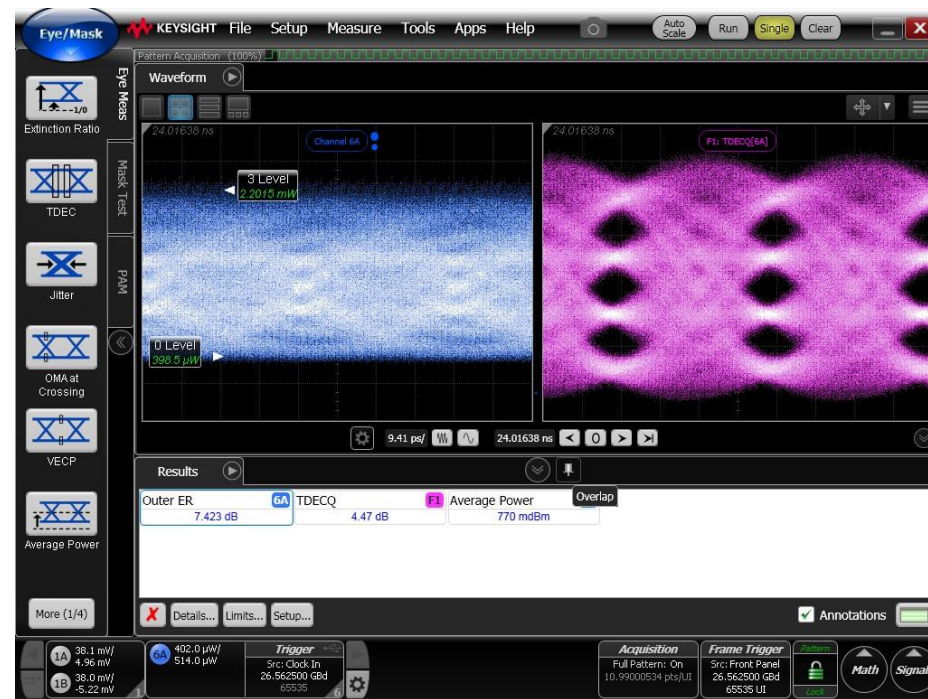
Measured Eye at 26.5Gbaud/s

TDECQ=2.09dB



With Equalization from Driver

TDECQ=4.5dB

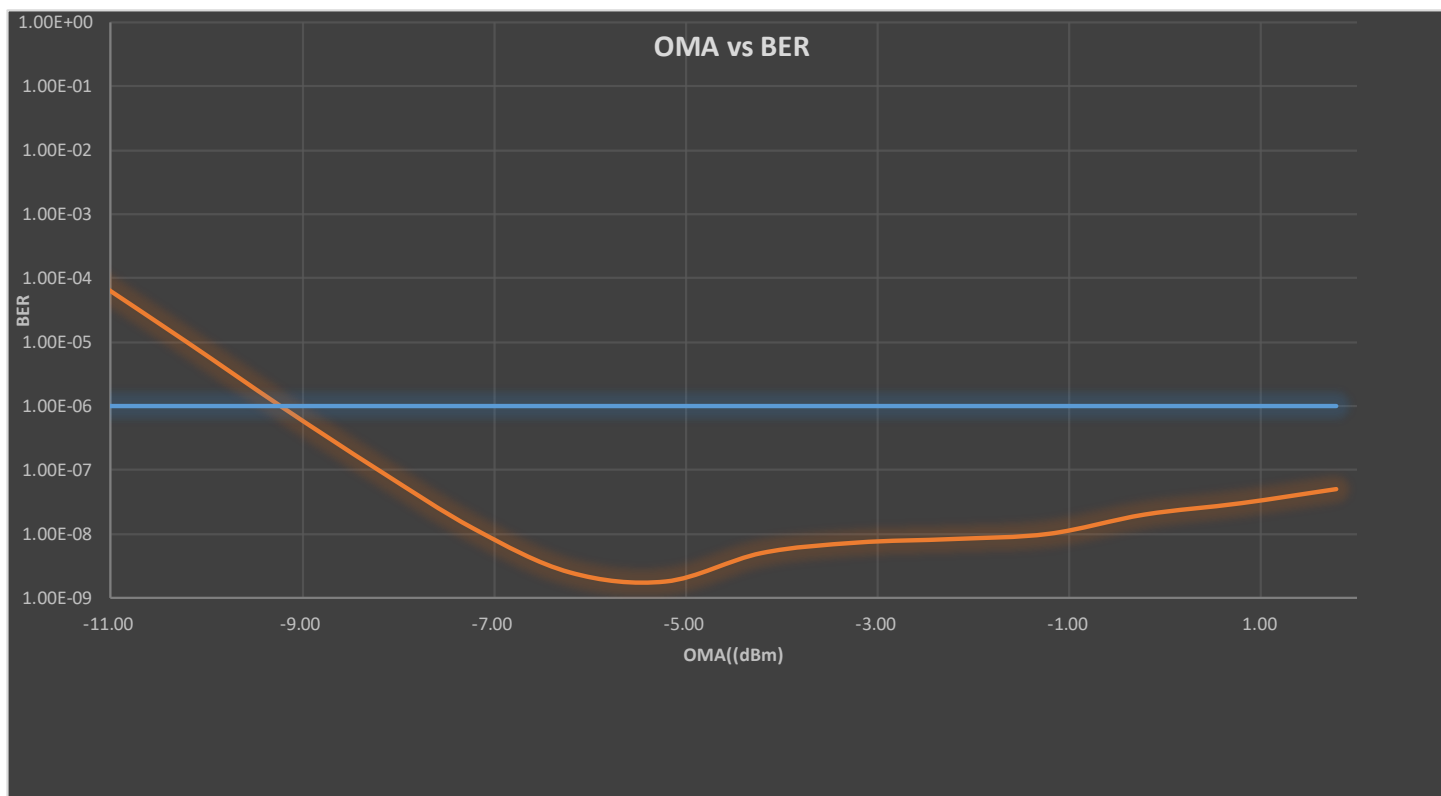


Without Equalization from Driver



中国计算机与连接技术联盟
CCTA

Measured BER with Loss



14cm of PCB loss at TX input
14cm of PCB loss at RX Output

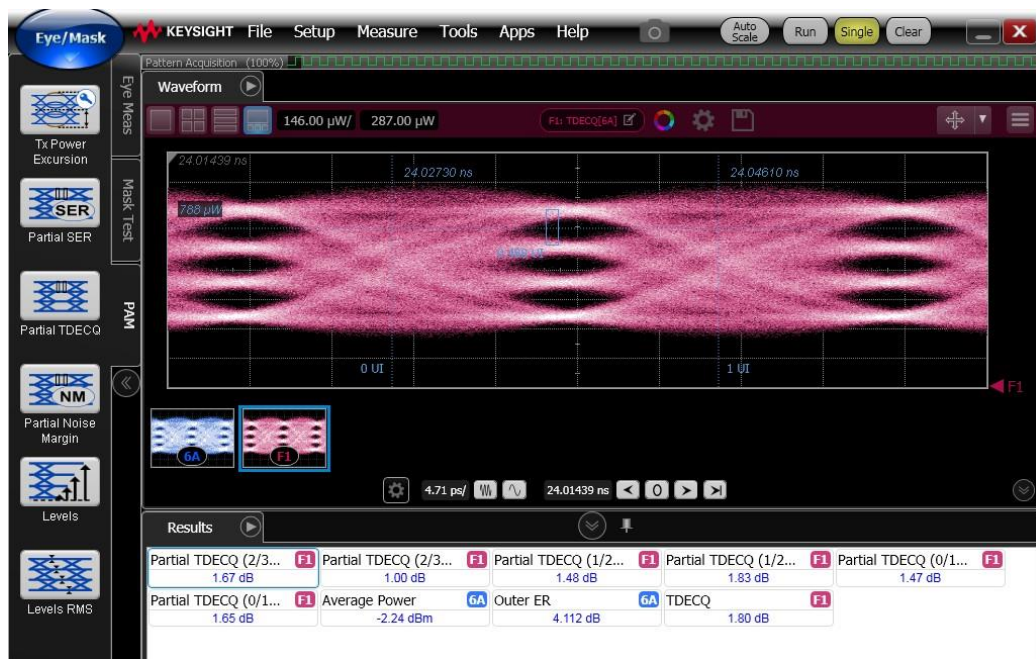
RX side uses InSiGa's TIA ISG-T5713 inside a TO



中国计算机技术联盟
CCITA

Measured Eye at 53Gbaud/s

TDECQ=1.8dB



With No loss at TX input

TDECQ=2.7dB



With Equalization after loss at TX input



AOC – Eg. 400G (50Gx8)

Advantages

- The Equalization from TX can be optimized to get best BER- can compensate for RX side by over-equalization on TX
- High number of channels bring out true value of Silicon PIC's
- Length of Cable can easily reach >100m
- SM Fiber array cost cheaper than MM fiber array
- Power Dissipation lower than DSP/CDR driven modules

Measured BER data shows high probability of this solution being able to meet system requirements



ADM - applications

AOC – 400G (100Gx4)

Advantages

- The Equalization from TX can be optimized to get best BER- can compensate for RX side by over-equalization on TX
- Length of Cable can easily reach >100m
- SM Fiber array cost cheaper than MM fiber array
- Power Dissipation lower than DSP/CDR driven modules

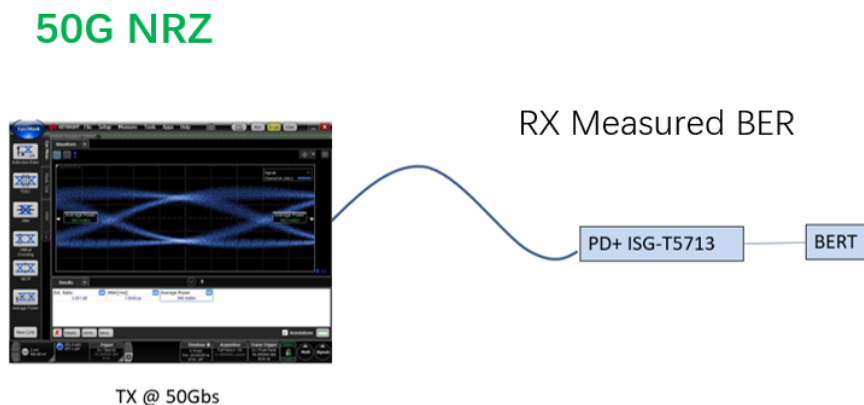
FFE capability on RX side for 100G IO (switch and NIC) will be important factor in determining performance



High Performance Computing (HPC) – Low Latency requirements

Advantages

- The solution can be based on high speed NRZ modulation without FEC (50Gbs NRZ) to achieve high bandwidth- Eg. 50Gbs x 8 for 400G requirements
- Lowest latency



Error free operation from -9dBm to 2dBm OMA



中国计算机互联技术联盟
CCTA

ADM - applications

400G DR4

Challenges

- TX and RX need to be independently optimized
- Higher Loss budget compared to AOC
- Gain of TIA needs to be higher
- Pre-emphasis capability from TIA?

Need testing with 100G I/O on Switch/NIC to determine exact TX and RX requirements



中国计算机与连接技术联盟
CCTA

Analog Drive Optical Engines

CPO – Co-Packaged Optics

Challenges

- Density (Area)
- Power Dissipation (Heat Management)
- Packaging (2.5D vs 3D)
- Cost



CPO – Co-Packaged Optics

Electrical IC direction

- **Density (Area)**
 - ❑ Equalization capability
 - ❑ 8 channels/die (pitch 375um)
 - ❑ Integrating Si PIC controls like CW laser bias control, heater control, MPD monitoring etc, with Driver IC
- **Power Dissipation**
 - ❑ (Removal of DSP, Low Power Driver- 260mW/ch)
- **Packaging**
 - ❑ Tight Pitch Cu Pillars for Flip-chip assembly



Why is Si based PIC best technology choice for ADO?

Advantages of Si PIC's

- Best linearity (DML, VCSEL have asymmetric rise/fall, EML single ended drive)
- High level of integration – no. of channels, MPD etc.
- Bandwidth roll-off very linear- easier to equalize
- Temperature of Operation
- Cost



Thank you!



Questions?